# wood-burning FIREPLACES



### BRUNNER

made in germany.



### made in germany.

Tiled stoves built by a skilled craftsman are no consumer goods and incomparable to cheap wood stoves. Keeping this in mind, BRUNNER develops and manufactures wood combustion devices which comply to the requirements of longevity and high durability. These robust iron castings fulfil the highest demands in terms of efficiency and emissions. A group of specialists in Eggenfelden, Lower Bavaria, has been working on this with great success for the last 30 years, and keeps on working to provide for a perfect experience with tiled stoves and wood-based heating.



We are BRUNNER.

Hubertus Brunner

CONTENTS	
Fireplaces	4
The perfect fire	7
Listen & understand	8
Technical highlights	12
Corner fireplaces	14
Panorama fireplaces	22
Flat glass formats	28
Combustion chamber linings	30
Fireplace systems – The effect of heat	34
Tunnel fireplaces	36
The Sissi flap	38
The fireplace grill	40
Variants	42

### **FIREplace**

Today wood burns in enclosed fireplace inserts – not like before in a classic, open fireplace.

It is because of the significantly higher efficiency and the requirement of reduced emissions. Without the invention of ceramic glass it would not be possible at all. It enabled the transition from open fireplaces to enclosed fireboxes with controllable combustion air supply.

These basic technical improvements are implemented by different European manufacturers in many different ways. At first, they all look the same with the similar firebox dimensions and glass sizes. But when you take a good look, or at least after some time in operation, you will notice that there are products which are price-optimized, and other products which are developed with their function in mind.

# BRUNNER PRODUCTS ARE OPTIMIZED FOR FUNCTION AND QUALITY – WITHOUT COMPROMISE IN EACH AND EVERY DETAIL.



BRUNNER fireplace inserts made of steel are available in many different glass formats, with side-opening or lifting doors, and with various reheating systems – for the perfect fire experience with heating effect on demand.





# THE perfect fire

### DOES IT EXIST?

The knowledge and experience in terms of specific wood combustion requirements and high temperature resistance of all components can be found in all BRUNNER fireplace inserts.

All the other things are in the hands of the user and depend on the quality of firewood.

### LISTEN & UNDERSTAND

### LADIES, WE UNDERSTAND YOUR NEEDS.

- → The fireplace door must be easy to open.
- → The glass must remain clean for a long time.
- → The glass must be simple and easy to clean.

#### GENTLEMEN, WE UNDERSTAND YOUR WISHES.

- → The mechanics must be state-of-the-art.
- → All parts must be accessible and easy to replace, if necessary.
- → Efficiency and emissions must be more than satisfying.

### DEAR DESIGNERS, WE UNDERSTAND YOUR EXPECTATIONS.

- → No frame around the glass, simple finish welcome.
- → No unnecessary controls or annoying handles.
- → Seamless transitions with plaster or natural stone.

### DEAR PENNY PINCHERS, WE UNDERSTAND YOU, TOO.

- → You are not asking for bargains, you just want to make a good deal.
- → You do not make savings on quality.
- → What is worth a lot of money, must be better too.



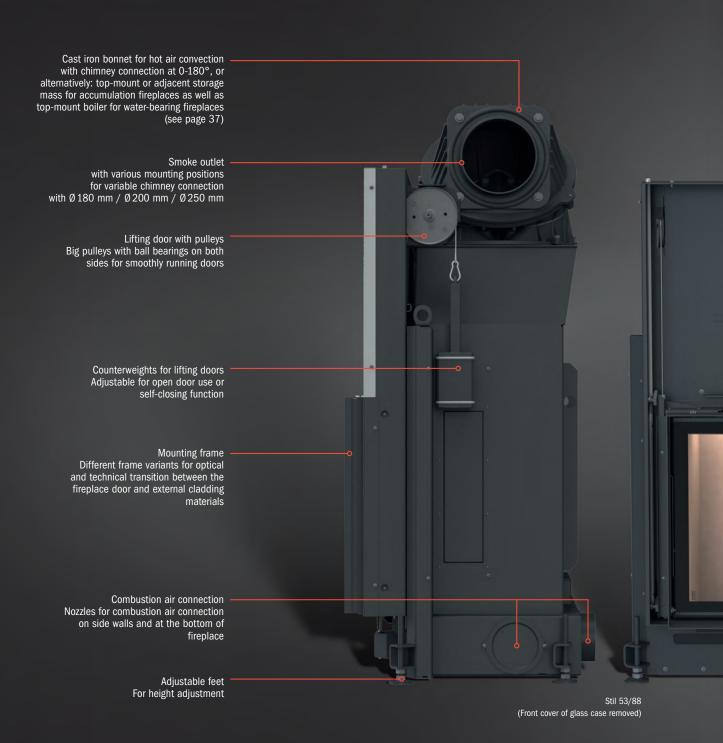
The "klick-klack" cleaning lock for lifting doors allows for glass cleaning at the push of a button.

With the "easy-lift" mechanics invented by BRUNNER, the lifting doors are absolutely easy to open.

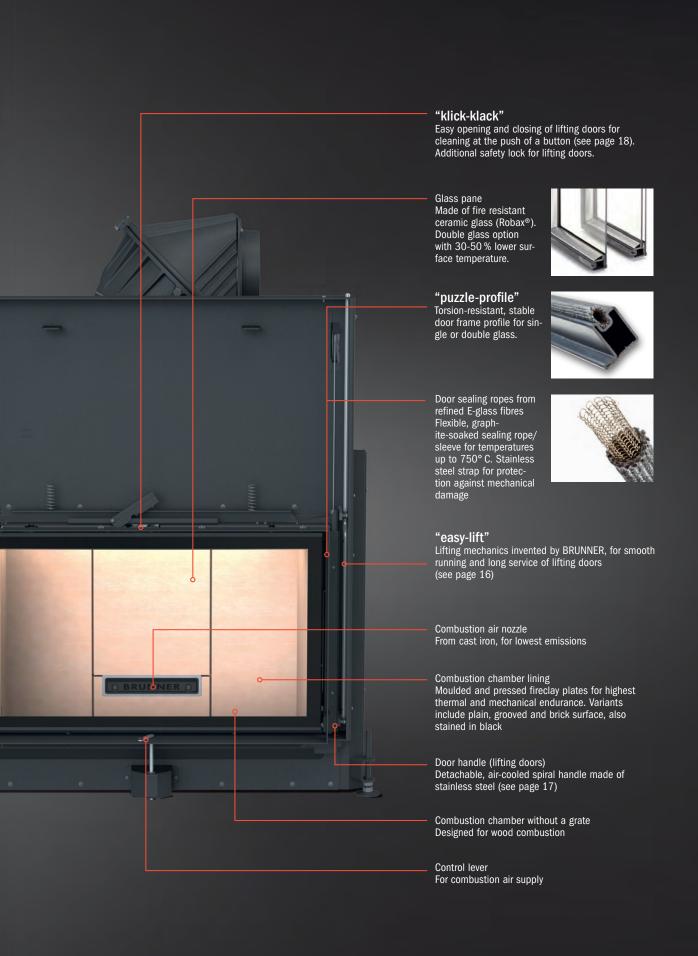




### The **DESIGN**



A LOT OF THINGS COULD BE DONE CHEAPER OR MORE AFFORDABLE.
BUT THERE ARE NO OTHER FIREPLACE INSERTS MADE WITH SUCH
ATTENTION TO DETAIL LIKE THIS ONE.

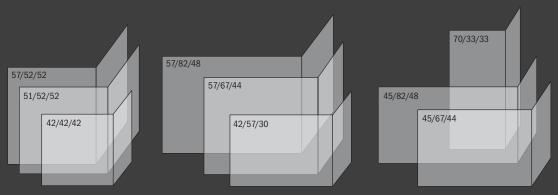




Corner fireplaces – Available formats







### The **DESIGN**

#### "EASY-LIFT" - A BRUNNER INVENTION.

Opening a lifting door cannot be easier!

Inside: our solution for smooth-running and durable lifting door mechanics. When the door is opened, it lifts off and moves away from the fireplace body, and then glides up. When the door is closed, it touches down and seals off just before the lock engages.



This unique door lifting system is easy to use and ensures a long-lasting and permanently tight door closure.

You will not find any other lifting door which is running more smoothly or easier to open!

THE ORIGINAL "EASY-LIFT" IS AVAILABLE ONLY FROM BRUNNER.

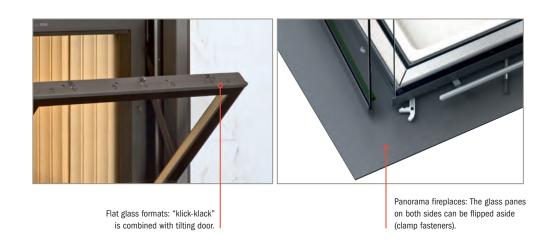


### The **DESIGN**

**"KLICK-KLACK"** – THE SPECIAL CLEANING LOCK MECHANISM FOR LIFTING DOORS.

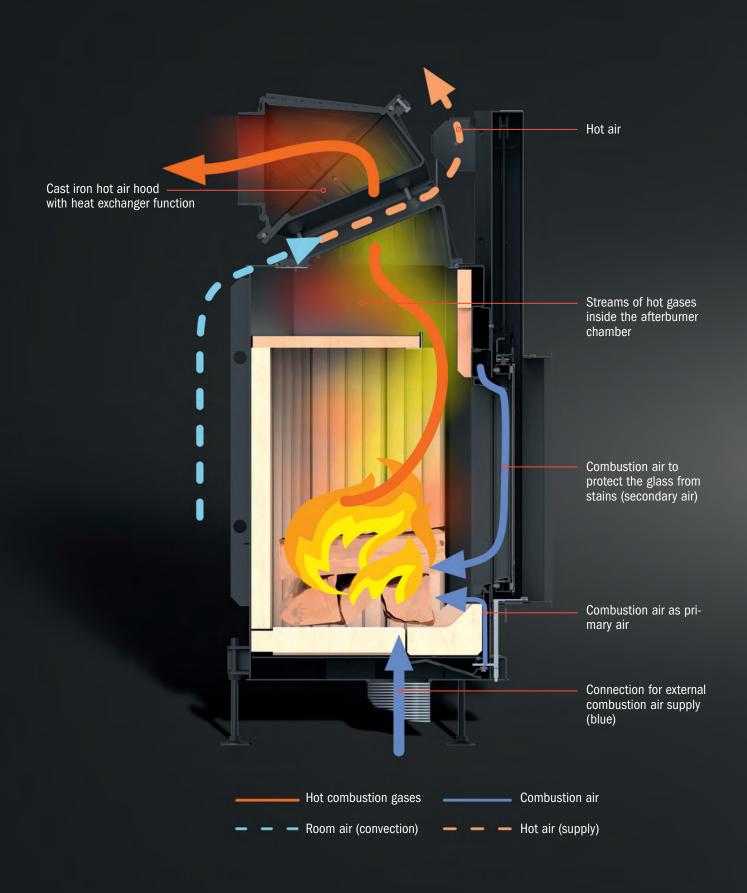


The glass opens at the push of a button. Preparation of lifting doors for glass cleaning could not be more practical! Always a clean glass: easy to clean, no special skills required.



THE INNER GLASS SURFACE IS EASY TO CLEAN.





### FIREPLACE HEATING PRINCIPLE A LOOK INSIDE THE 53/121/50 CORNER FIREPLACE

### The **DESIGN**

#### THE SECRET OF CLEAN GLASS.

Fireplace design, chimney negative pressure, humidity of wood, load of wood and means of operation are the significant factors for a clean glass surface.

#### **FIREPLACE DESIGN:**

At BRUNNER, the combustion air supply system is designed to minimize deposits of soot and dust particles by creating a protective air screen in front of the glass. Door profiles and a door sealing system ensure that this protective screen does not get disrupted by eventual leaks. The glass remains free of any soot deposits.

Due to their geometric properties, smaller flat glass formats remain clean for longer. Two- or three-fold glass formats (corner & Panorama fireplaces), with more turbulent air flow within the corner areas, must be cleaned more often.

#### **CHIMNEY NEGATIVE PRESSURE:**

The adjustable combustion air openings cannot be used to compensate too high or too low negative pressure inside the chimney. Under such conditions, the actual streaming characteristic will lead to more intense soot build-up.

BRUNNER provides technical means to avoid this issue – for example, by using the Sissi flap (page 38). Adverse weather conditions cannot be excluded and must be accepted as they are.

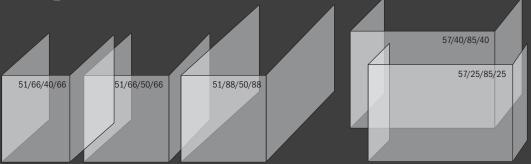
### **HUMIDITY & LOAD OF WOOD, MEANS OF OPERATION**

Both quality and quantity of firewood have a great impact on the cleanliness of glass in a fireplace. Provided that the fireplace is used as intended, i.e. only with dry firewood (residual humidity < 20%) in quantities suitable for the particular combustion chamber size, the required temperatures and appropriate streaming conditions for sufficient protection against soot deposits will be ensured. When combustion temperatures are too low, the hot combustion gases will condensate on the cold glass surface despite the protective air curtain. The glass fogs up and soot deposits will emerge.

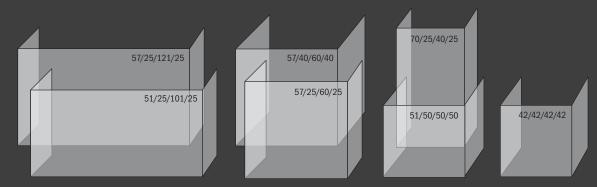
<sup>\*)</sup> depending on the intensity of use and the individual conditions during a combustion process, the glass must be cleaned after 2-10 combustions. Glass cleaning on a regular basis is inevitable.











### A Masterpiece

### A LIFTING DOOR WITH THREE-FOLD GLASS AND PERFECT TIGHTNESS.

The lifting door mechanism incorporates the "easy-lift" movement (yellow), causing the door sealing faces (green) to be pressed against the sealing edges of the fireplace body (blue) just before the door is locked.



The contact pressure ensures that the sealing ropes are completely tight, even if they are slightly compressed or worn.

The continuous sealing face all around results from the special arrangement of sealing ropes within the door profiles. At the top, the sealing engages from inside. At the bottom and on both sides, the sealing rope is pressed against the body of fireplace insert from outside. With this solution, the contact pressure of the "easy-lift" door can be effective in all directions.

page 16) presses the door against the blue

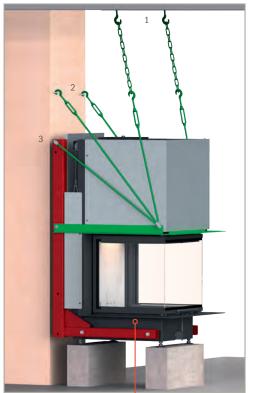
sealing faces

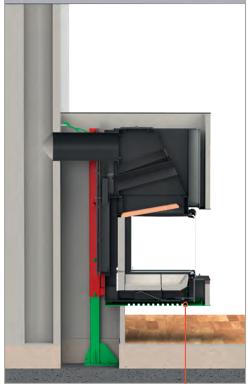


# Safe stand

### STABLE SUPPORT AND MOUNTING FRAME FOR NEW FORMS OF FIREPLACE DESIGN.

Panorama fireplaces have a surrounding adjustable mounting frame as support for the fireplace cladding materials. This allows for safe mounting of fireplace construction plates, for example.





Mounting frame (green) with ceiling anchors for room-high fireplace casings
 Back wall mounting for medium-high room dividers.
 Mounting on support bracket (red) for lowest room dividers (lightweight cladding)

For "hanging" structures, the support bracket (red) is completed by a bearing unit (green), consisting of bottom mounting plate and the standing feet for the support bracket. The static load rests on the standing feet, which are affixed to the unfinished floor. The support bracket is mounted additionally at the back wall. The fireplace bench is flush with the bottom mounting plate or has an overhang of less than 5 cm.

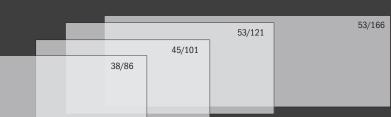
For structures with static loads, the mounting frame is attached with anchors to the ceiling or to the back wall (1 + 2). In some cases with loads up to 235 kg, the mounting frame can be attached to the integrated support bracket (3).

For "hanging" structures, the support bracket is completed by a bearing unit and attached to the unfinished floor and the back wall.

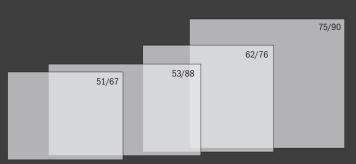




### Flat glass formats

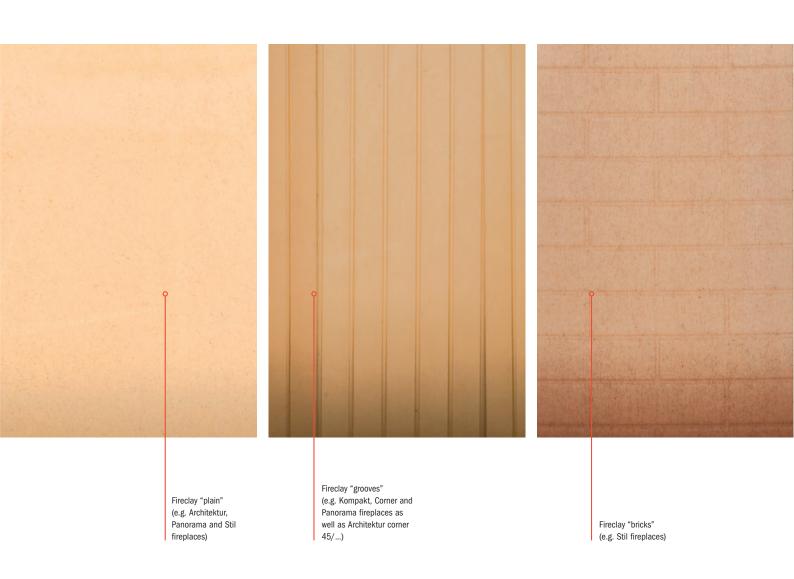




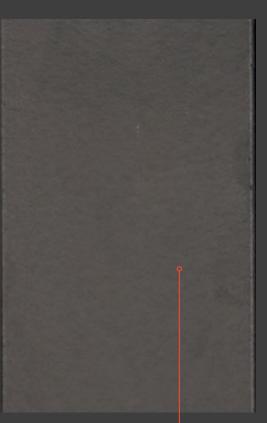


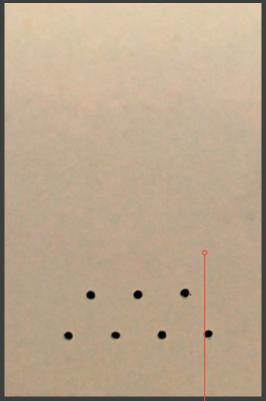
## Firebox LININGS

COMBUSTION CHAMBERS IN DIFFERENT OPTICAL VARIANTS.



The available variants are offered for selected fireplace inserts.







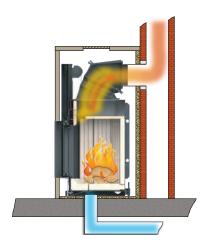
Anthracite fireclay "plain" (available only at Corner fireplaces) Moulded stone, bright (e.g. Panorama fireplaces, here: Rear wall plate with primary air inlets)





# Fireplace systems BY BRUNNER

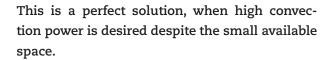
FIREPLACES AS RADIATING BODIES, WITH THERMAL INSULATION OF MOUNTING WALL HEATING EFFECT COMPARABLE TO A TILED STOVE.



#### HOT AIR CONVECTION FIREPLACE

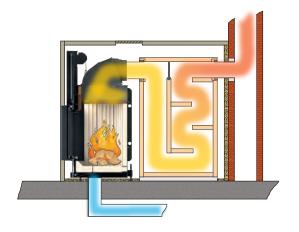
#### With attached cast iron hot air hood

The hot combustion gases from the firebox are cooling down on the extended surface of the cast iron bonnet and dispensed in form of hot air.



- → Cast iron hot air hood with ribs and heat exchanger tube
- → variable chimney connection at 0-90°





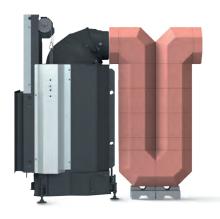
#### ACCUMULATION FIREPLACE

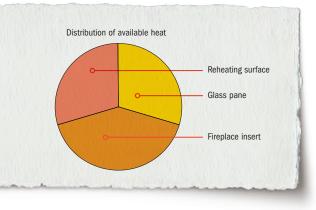
#### with attached ceramic storage mass

The hot combustion gases from the firebox are gathered into a condensed stream by the compact cast iron bonnet. These are the perfect conditions for heating up a ceramic storage mass, just like in a tiled stove.

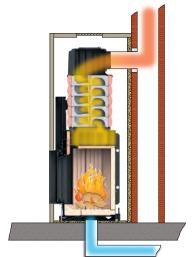
This is the best solution, when a bigger fireplace shall act as a radiant heater.

- → Cast iron dome with adjustable nozzle
- → Cast iron dome with double outlet for two different ways of hot gases





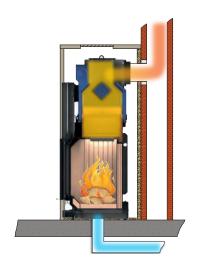




#### **ACCUMULATION FIREPLACE**

#### with top-mount ceramic storage mass

The hot combustion gases from the firebox are flowing through a ceramic mass, which is mounted directly above the firebox.



#### WATER-BEARING FIREPLACE

#### with top-mount boiler

The hot combustion gases from the firebox are flowing through a boiler, which is mounted directly above the firebox.

This is a great option, when high efficiency and a radiant heater solution are desired on the smallest space.

→ With mounting ring for the ceramic modular storage



This solution is recommended, when apart from the fireplace heating effect, the system shall support the central heating.

→ Top-mount boiler for Stil 51/67 and for the Architektur fireplace models 38/86 and 45/101



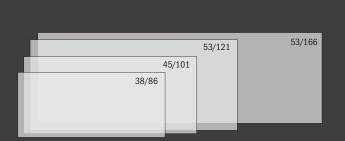


### Tunnel fireplaces

Clear view with two doors on opposite sides.

Variants with lifting & tilting doors or lifting & side-opening doors.





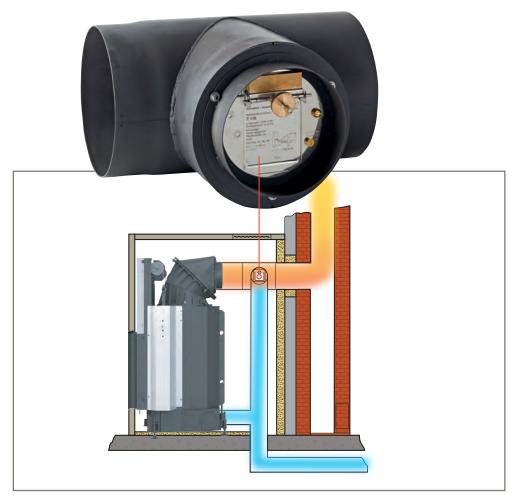


### The sissi flap

#### LET THE FIRE REMAIN AS IT SHOULD BE!

Fireplaces connected to modern chimneys are often used with excessive negative pressure. The results include unstable flames, poor efficiency and increased cleaning frequency.

These problems can be solved by installing a Sissi flap from BRUNNER. The self-adjusting flap is installed in a bypass between the combustion air supply and exhaust systems. It acts as an auxiliary air supply system and ensures a constant negative pressure inside the chimney.



Air streams through the bypass into the chimney only in a volume necessary for the required negative pressure level. This is ensured by the self-adjusting Sissi flap. The design corresponds to the requirements of the German Firing Ordinance (FeuVo).



## FIREPLACE grill

### DINING BY THE FIREPLACE

When the fire is gone and only hot embers remain, it is the moment to invite your family or friends for a nice autumn, winter or spring barbecue.

With the BRUNNER fireplace grill, steam and smoke will once again rise up to the chimney after combustion ends. Without additional heating devices and with integrated "smoke extractor".

Using two detachable handles, the roasting rack is placed onto the hot embers. In a perfect distance from the heat below. The hot fireclay linings will do the rest of the job.

Now you just need some experience, to tell when it is the right moment to serve the grilled sausage, BBQ ribs or roasted fish.

### IS IT NOT GREAT, THAT JOY AND DELIGHT CAN BE COMBINED IN SUCH A BEAUTIFUL WAY?





**Hint:** The stainless steel feet can be simply unscrewed for cleaning in a dish washer or before the roasting rack is stowed away.



### The variants

#### SIDE-OPENING



flat

Stil 51/67

#### LIFTING DOOR













flat

Stil 51/67 Stil 53/88 Stil 62/76 Stil 62/76 k Stil 75/90 Architektur 38/86













flat tunnel

Stil Tunnel 51/67 Stil Tunnel 53/88 Stil Tunnel 62/76 Stil Tunnel 75/90 Architektur Tunnel 38/86 Architektur Tunnel 45/101













corner

Corner 42/57/30 Corner 51/52/52 Corner 57/52/52 Corner 57/67/44 Corner 57/82/48

Corner 70/33/33













panorama

Panorama 42/42/42/42 Panorama 51/50/50/50 Panorama 51/66/40/66 Panorama 51/66/50/66 Panorama 51/88/50/88 Panorama 57/40/60/40









corner

Corner 42/42/42

Corner 42/57/30

Corner 51/52/52

Corner 57/52/52

Left/right corner variants available







Architektur 45/101

Architektur 53/121

Architektur 53/166





Architektur Tunnel 53/121

Architektur Tunnel 53/166











Architektur Corner 38/86/36

Architektur Corner 45/67/44

Architektur Corner 45/82/48

Architektur Corner 45/101/40

Architektur Corner 45/101/40

Left/right corner variants available













Panorama 57/40/85/40

Panorama 57/25/60/25

Panorama 57/25/85/25

Panorama 51/25/101/25

Panorama 57/25/121/25

Panorama 70/25/40/25

 $\label{thm:continuity} Type\ name = door\ height/width\ dimensions\ in\ cm$  k (meaning: short): Variant with reduced combustion chamber depth





#### Let's make it clear:

A fireplace is for a lifetime. Because we know what it means, the components of BRUNNER fireplaces comply to the highest quality standards.

"Only the best is good enough for your fireplace."

Therefore, insist on genuine BRUNNER. We guarantee with our good name for every piece of our fireplace components.

Eggenfelden, August 2023

H. Muw Hubertus Brunner



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